

## precote 85

### precote 85-3, precote 85-8

High-Strength and Heat-Resistant Thread Coating  
with Controlled Torque/Tension

#### Description

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precote 85, precote 85-3 and precote 85-8 are varnish-like, solvent free coating systems based on microencapsulated acrylates for sealing and locking of threaded parts. The dried film is tack-free, non sticky and can be used in all kind of assembly procedures. Its characteristics as a locking and sealing element become effective only when the capsules are ruptured by shear and pressure stress and the adhesive is allowed to cure.

#### Application

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All versions of precote 85 are high strength thread locking coatings with controlled friction and a locking effect even at high temperatures. They can be used on all types of external and internal threads.

- precote 85: Thread locker for threads > M6 or pitches > 1mm.
- precote 85-3: Recommended for accelerated curing for threads > M6 or pitches > 1mm.  
Yellow UV marker visible under UV light.
- precote 85-8: Recommended thread locker for threads ≤ M6 or pitches ≤ 1mm.  
White UV marker visible under UV light.
- precote 85-3-8: Recommended for accelerated curing for threads ≤ M6 or pitches ≤ 1mm.  
White UV marker visible under UV light.

## Properties

- precote 85 and precote 85-8 exceed the required values of DIN 267-27 after 6 hours curing at RT. Fast curing precote 85-3 exceeds these values after 30 minutes.
- Low, controlled thread friction
- Temperature range up to +170°C (+340°F) (DIN 267-27), resp. +200°C (+390°F) (GMW 14657).
- Sealing up to 400 bar (5760 psi).
- Good chemical and temperature resistance.
- Forms a dry and tack free film.
- Captive part of the thread.
- No post-curing even after repeated temperature exposure.
- Easy disassembling after BLT or BAT.
- Prevents corrosion in the threaded connection.

## Technical data

Chemical Type	Acrylate
Color	turquoise
Thread friction $\mu_{\text{Thread}}$	0,10 - 0,15
Curing time* at RT to exceed the values according to DIN 267-27	precote 85: 6h precote 85-8: 6h precote 85-3: 0,5h
Prevailing-in torque PIT on assembly*	< 1,4 Nm
Strength without preload BAT*	> 20 Nm
Strength with preload BLT*	> 1,2 x M <sub>A</sub>
Prevailing-out torque POT according to DIN 267-27	< 55 Nm
Temperature range according to DIN 267-27	-60°C to +170°C -75°F to +340°F
Temperature range according to GMW 14657	-60°C to +200°C -75°F to +390°F
Good chemical resistance: meets or exceeds the relevant automotive specifications and DIN 267-27	

\*All values apply to screws M10 ISO 4017-8.8 plain finish and nuts M10 ISO 4032-10 plain finish, all other thread sizes comply with DIN 267-27. All other surfaces have also to be tested according to DIN 267-27 Annex A.

Shelf-life 4 years at max.30°C and max. 65% relative humidity

Storage and transport conditions can be taken from the omniTECHNIK packaging information.

## Releases

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### precote 85

- Audi                             DIN 267-27
- Bendix                         BW - 621 - M
- BMW                            DIN 267-27
- Bosch                         N38A SR9.5
- Caterpillar                    1E2486
- Chrysler                     MS-CC76 A, B, C
- DAF                            PROD 9281
- Daimler                      DBL 9460
- DIN                            DIN 267-27
- Fiat                            DT-M-SFA-SSM
- Ford                          ES 20007- S 100
- GM / Opel                    GME 00151 and GM 6124M
- GM / Opel                    GM 6175 M
- GM / Opel                    GM 6193 M
- GM / Opel                    GM 6194 M
- GM / Opel                    GMW14657 A/B/C
- IFI                             IFI 125
- IFI                             IFI 525
- MAN                          222
- MIL - S - 46163
- Porsche                      1230
- PSA (Peugeot,  
  Citroen, Talbot)             B141 235 E+LS
- Renault                      39.02.010 category 3 E+LS
- Volvo                         STD 416 - 0001
- VW                            DIN 267-27

### precote 85-3

- GM / Opel                    GME 00151 and GM 6124M

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Note: As we do not know the specimen, dimensions, materials, combinations, surface conditions etc. of the threads in question, it is absolutely essential to run quality tests prior to general use to make sure about the required performance under field conditions. Our guarantee is confined to supplying precote in proper quality. In view of the fact that processing of precote by the coating partner and the application of precote coated parts are beyond our knowledge and influence we cannot guarantee for the quality of parts coated with precote and assemblies made thereof. We accept liability for the

fitness of our products for particular purposes and liability for particular qualities of our products only in the event that we have accepted such liability in writing in the individual case. In any event any justified warranty claims shall be limited to the delivery of replacement goods which are free from defect or, in the event that such subsequent improvement fails, to reimbursement of the purchase price. Any and all further claims, in particular but without limitation any liability for consequential damage, shall be excluded.